



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-209
Job Sheet 168071



Part No: D2565-209

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/11/17	0.00	0.00	Start up container		M.L.
100	Brake NC	4 pcs		11/11/17	1.37	0.21	Brake NC 3		M.L.
110	Small Fab	4 pcs		11/11/17	0.00	0.65	Small Fab		M.L. DAS
120	QC	4 pcs		11/11/17	0.00	0.00	QC5		38
130	Powdercoat	4 pcs		11/13/17	0.00	0.29	Powdercoat2		BR 11/13/17
140	QC	4 pcs		11/13/17	0.00	0.00	QC3		9.89
150	Packaging	4 pcs		11/13/17	0.00	0.00	Packaging3		17/11/20
160	QC21-SA	4 Ea		11/13/17	0.00	0.00	QC21		54355

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 2:30 O.U.T. 4:00 FINISH 2:30. M 1380H.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	5000968 M304TR0.750W.049	5	141	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:34 PM dart.lacelle.linda

DART
AEROSPACE
S009482

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Strut

PART NO: D2565-209
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/13/17 Job No: 168071
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